

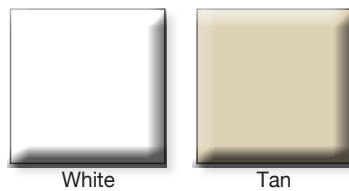


Mix and match exterior and interior colors. Alliance Windows offers many different combinations of exterior colors and beautiful interior choices.

Standard Coated Exterior Colors



Standard Interior Colors



Interior Laminates



Expand Your Customers' Color Choices!



Choose from Standard Mix & Match Combinations.

Available with our nine exterior color selections and three interior wood grain finishes plus White and Tan. Also Black interior laminate is available on selected styles.

Your customers will appreciate the many color options now available on our Alliance windows and doors.



Hawthorne casement window shown in Light Oak interior with white exterior

STANDARD INTERIOR CHOICES	Nine Standard Coated Exterior Colors								
	White	Tan	Clay	Dark Bronze	Terra Bronze	Forest Green	Royal Brown	Ivory Cream	Black
White	■	■	■	■	■	■	■	■	■
Tan	■	■	■	■	■	■	■	■	■
Light Oak	■	■	■	■	■	■	■	■	■
Dark Oak	■	■	■	■	■	■	■	■	■
Cherry	■	■	■	■	■	■	■	■	■
Black	■	■	■	■	■	■	■	■	■

Lead time for Standard Coated Exterior Colors: Add 2 weeks to our normal delivery schedule.

Exterior Color Options Are Available on All Alliance Products

- Cherry, Light Oak and Dark Oak woodgrains are available only on the Hawthorne family of products.
- Black interior laminate is available only on Windgate and Belmont single hungs, picture windows, casements, architectural shapes and patio doors.
- Flat grids will match the interior and exterior color of the window.
- Colors shown are printed representations. Contact your local Alliance Window sales representative to view actual color samples.

Custom Exterior Colors Are Also Available. We'll Match Any Color!

- **Custom Color Pricing:** A set up charge is added to the standard exterior color pricing charge.

Lead time for Custom Colors: Add 6 weeks to our normal delivery schedule.

- **PLEASE NOTE:** Screen frame colors do not match custom exterior window colors. Color of the screen frames must be chosen from one of the nine standard exterior colors available.

